

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO37410	1		M6061T6R6.500	f	8/17/2017	8/18/2017	3.0000	\$97.72	0.0000	0	\$293.17
CAD	No		6061-T6 Round Bar 6.500"	f	3.0000	QUIR01		\$293.17	0.0000	0	
			m138319								
	2		M6061T6R10.000	f	8/17/2017	8/18/2017	3.0000	\$275.71	0.0000	0	\$827.13
	No		6061-T6 Round Bar 10.00"	f	3.0000	QUIR01		\$827.13	0.0000	0	
			m138319								
	3		71401-45		8/17/2017	8/18/2017	1.0000	\$0.00	0.0000	0	\$0.00
	No		procurement quality clauses		1.0000	QUIR01		\$0.00	0.0000	0	
			m138319								
<div>Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:</div>											
<div>7.000 0.000 0.000 \$1,120.2 0.000</div>											

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 59452
Ship Date 16Aug17 at 12:06 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 82255- 1 Your PO # 37410
ALUMINUM ROUND BAR 6061-T6511
6.50" DIA X 36.0000"

Heat Number
Z000022376

Tag No
680930

Quantity
3 FT

PCS
1

Wt LBS
124

2) Our Order PEC- 82255- 2 Your PO # 37410
ALUMINUM ROUND BAR 6061 T6
10.00" DIA X 36.0000"

Heat Number
22785376

Tag No
680921

Quantity
3 FT

PCS
1

Wt LBS
284

TOTAL: Tags 2 PCS 2 LBS 408

Heat Number
22785376
Z000022376

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 SKIDS GW. 440 LBS

Page: 1 Continued

518398

516895

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

157
No: PEC 59452
Ship Date 16Aug17 at 12:06 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6S11
6.50" DIA X 36.0000"
PART NO.

PO/Rel 37410

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-059452-001

16Aug17

Pg 1/1

Signed by: _____

Attn: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-285336-2		CUSTOMER PART NUMBER: R44/STK		PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 6.500 +/- .022	
KAISER ORDER NUMBER: 6035531	LINE ITEM: 002	SHIP DATE: 07/28/2017	KAISER LOT NUMBER: Z00022376	ALLOY: 6061	TEMPER: T6S11B
WEIGHT SHIPPED: 1874.000 LB	QUANTITY: 4.000 PCS	B/L NUMBER: 619831	DIAM/DA/THICKNS: 6.500	WIDTH: 6.500	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

DAS

14
9-89

17/08/22

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00022376	0001	0001	56.9	53.5	15.6	RE 93	N/A	N/A
Z00022376	0002	0001	52.4	48.9	12.1	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
107490	.73	.26	.30	.09	.92	.09	.07	.02	.00	.00	.00	.01	.04

Applicable Requirements:

PER ASTM-B221-14, STENCILED ASME-SB221 2009 SECT II PER AMS-QQ-A-200/BA UNS# A96061
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6S11/T6 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION - 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00296243

Kaiser Order Number: 6035531

Line Item: C02

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM ROUND BAR 6061 T6
10.00" DIA X 36.0000"
PART NO.

PO/Rel 37410

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-059452-002

16Aug17
Pg 1/2

Sapa:

Sapa Industrial Extrusions
33 KOTTSMILLE STREET
CRENSHAW, PA
17929-0187

Sapa Extrusions Inc., a subsidiary of Sapa Alu

Invoice To Customer:

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K 5C6

Ship To Customer:

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K 5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer PO	Cert Number	Page
110127247	2	PEC-281895-002	SAFA267373	1 of 2
			Cert Creation Date	Cert Print Date
			01-JUN-17	01-JUN-17

Quantity Shipped	Item Description	Item No. Ref	Spec
2217	1 R	01-JUN-17	Item Description: 10.000 DIA 10.000 DIA 144.000 IN LN FIN M-MILL WTF 92.163 F 1 CS 10 6061 T6 Shocking CONTINUOUS.
819063		603976730	
4901789		Item No. Ref	
Customer Part No.			
10R			

Applicable Specifications, Deviations and Exceptions

Strengthness will be 0.050 inch/foot maximum

Residual cast structure may remain in finished product because of low reduction ratio.

COMPOSITION NOTE: The values for "Others" and "Others Total" have met the limits as shown on this certified inspection report. Remainder is Aluminum.

005
14
9-89
17108122

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Michael D. Hammer

Mike Hammer
Cressona Plant Manager

01-JUN-17

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight
G12-PCG298279	22785376	2	PCS	Gross: 2225 Net: 2217

Composition Limits

Alloy	Si	Mn	Pb	Cu	Mg	Cr	Zn
6061	Min: 0.40 Max: 0.80	Min: 0.90 Max: --	Min: 0.70 Max: 0.15	Min: 0.40 Max: --	Min: 0.15 Max: 0.80	Min: 1.20 Max: 0.04	Min: 0.35 Max: 0.25

THYSSENKRUPP MATERIALS NA

PO/Ref 37410

Certificate of Mill Test Results

BL PEC-059452-002

16Aug17
Pg 2/2

DART AEROSPACE
ALUMINUM ROUND BAR 6061 T6
10.00" DIA X 36.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

sapa

Sapa Industrial Extensions
53 POTTSVILLE STREET
CRENSHAW, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P.O.	Cert Number	Page
1101237247	2	PEC-283895-002	SAPA2667373	2 of 2
			Cert Creation Date	Cert Print Date
			01-JUN-17	01-JUN-17

Alloy	Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max
6061	0.15	0.05	0.05	0.15	0.15	0.15

Composition Results											
Item / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total	
4040482	0.75	0.36	0.35	0.13	0.04	0.16	0.10	0.02			
Item / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total	
4040484	0.75	0.35	0.32	0.12	0.04	0.14	0.08	0.02			

Mechanical Property - Test Limits

Temp	Tensile		YTS - T		TYS - T		EL. Elong	
	Min	Max	Min	Max	Min	Max	Min	Max
T6	49.1	49.1	49.1	49.1	44.1	44.1	12.4	12.4

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset method.
All mill finish alloys produced at Sapa Industrial Extensions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6362 alloy
In accordance with EN 10204 Inspection Certificate Type 3.1
Met in the USA or "Qualifying Countries" (as defined in Defense Federal Acquisition Regulation Supplement (DFARS) Section 25.572-1)
Manufactured in the United States

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606IT6 R10.00
 DATE: 17/08/22

PO / BATCH NO.: 37410/138318

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 3'
 QUANTITY INSPECTED: 3'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: 10.00
 THICKNESS RECEIVED: 10.00
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	AMS-QQ-A-200/8
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	HEAT # 22785376
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	M606IT6 R10.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M138319
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>17/08/22</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL Middle Little RL-500
DATE: 17/08/22

PO / BATCH NO.: 37410/138319

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 3
QUANTITY INSPECTED 3
QUANTITY REJECTED _____

THICKNESS ORDERED 6.500
THICKNESS RECEIVED 6.500
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	AMS-DD-A-260/8
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	HEAT # 2000022376
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	Middle Little RL-500
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	H138319
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>9-09</u> DATE: <u>17/08/22</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6R1D.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

R10.00

RELEASED
2009-09-09
JSP

B	REFORMAT DWG. ADD B211A B221 SPEC (2M D6-1).	CP	08.07.13
A	NEW ISSUE	DS	01.08.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	09.07.13		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. M6061T6R
TITLE 6061-T6 ROUND BAR

REV. B
SHEET 1 OF 1
SCALE NTS

THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED AND NOT FOR OTHER PURPOSES. IT IS TO BE RETURNED TO DART AEROSPACE LTD. WHEN NO LONGER REQUIRED.

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T65107/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6R1D DDD
DIA.

WHERE "D DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RL.500

RELEASED
2009-09-09
JSP

B	REFORMAT DWG. ADD B211 & B221 SPEC (2N D8-1).	CP	08.07.13
A	NEW ISSUE	DS	01.08.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6R			
TITLE 6061-T6 ROUND BAR			
REV. B			
SHEET 1 OF 1			
SCALE NTS			

THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37410**

Purchase Order Date 8/14/2017

PO Print Date 8/14/2017

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

AUG 14 2017

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
----------	--	------------------------	--------------------------------------	----	--------------------------------	---------------	----------------

1	M6061T6R6.500	6061-T6 Round Bar 6.500"	8/17/2017 Yes 8/17/2017		3.00 f	\$122.00	\$366.00
---	---------------	--------------------------	-------------------------------	--	-----------	----------	----------

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$366.00

2	M6061T6R10.000	6061-T6 Round Bar 10.00"	8/17/2017 Yes 8/17/2017		3.00 f	\$344.21	\$1,032.62
---	----------------	--------------------------	-------------------------------	--	-----------	----------	------------

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

AUG 18 2017

Line Total: \$1,032.62

PO Instructions: pec st-81713

Note:

8/14/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37410**

Purchase Order Date 8/14/2017

PO Print Date 8/14/2017

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	71401-45	procurement quality clauses	8/17/2017	1.00	\$0.00	\$0.00
---	----------	-----------------------------	-----------	------	--------	--------

No

Procurement Quality Clauses

8/17/2017

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,398.62

PO Instructions: pec st-81713

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 8/14/2017